ZHEJIANG SHIDAI	Qualification Test Record (QTR)	QTR. No.: SD-M650-QTR-5A				
CASTING CO., LTD	NORSOK M-650	Rev. No.: 0				
Manufacturer name: Address: Web page:	Zhejiang Shidai Casting Co., Ltd Taonan Industrial Park, Taoshan Town, Ruian City, Zhejiang Province, P.R. China 325215 www.shidaicasting.com					
Reference standard	NORSOK STANDARD M-650, Edition 4, September 2011					
Material designation and MDS No.:	ASTM A995 5A(UNS J93404) NORSOK STANDARD M-630 Edition 6, MDS D56 Rev.5					
Manufacturing Summary doc. No.:	Manufacturing Summary for 5A (UNS J93404) Investment Castings: Doc. No.: SD-M650-MS-5A, Rev. 0					
Products and manufacturing process(es):	Products: Ferritic / Austenitic Stainless Steel Castings, Type 25Cr duplex ASTM A 995 Grade 5A (UNS J93404) Production route No.: SD-M650-MS-5A, Rev. 0 (Investment Castings)					
Mandatory conditions and sub-contractors:	Testing laboratories will be: • Zhangjiagang Haiyu Metallic Material Testing Co., Ltd. • Any ISO/IEC 17025 accredited laboratories					
Other information:	The production shall be inspected and certified with EN 10204 3.2 by qualified inspectors of TUV Rheinland Group					
Qualification expires:	The QTR valid until Jun 20, 2023					

Products and	Test record No.	Tested	Qualified	Test piece	Qualified
manufacturing		thickness	thickness	weight	weight
process(es):		mm .	mm	kg	kg
Castings Sodium Silicate	154262517-2	48	60	N/A	All
Investment Process					

Qualification/acceptance signatures

Manufacturer:

Prepared by/Date:

Checked by/Date:

ZHEJIANG SHIDAI CASTING CO.LTD

Jun 20, 2018

Jun 20, 2018

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.

This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650. Signature/Pates in/anny

Qualified/Accepted by (company name /address):

TÜV Rheinland Group -- Greater China TÜV Rheinland (Shanghai) Co., Ltd. TÜV Rheinland Building, No.177, Lane 777, West Guangzhong Road, Zhabei District, Shanghai, P.R. China 200072

William Weifeng YU Vice General Manager Industrial Services Greater China
Toy Rheinland Group